



CUMMINS MERCUISER DIESEL
Charleston, SC 29405
Marine Performance Curves

Basic Engine Model

QSL9-330 HD

Engine Configuration

D563005MX03

Curve Number:

M-91391

CPL Code:

8419

Date:

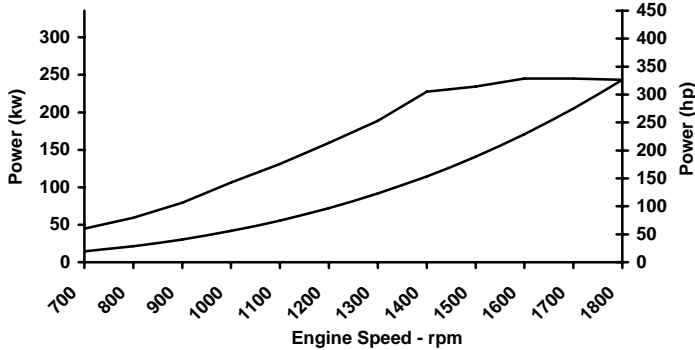
26-Mar-09

Displacement: **8.9 liter** [542 in³]
 Bore: **114 mm** [4.49 in]
 Stroke: **145 mm** [5.71 in]
 Fuel System: **HPCR**
 Cylinders: **6**

Aspiration: **Turbocharged / Aftercooled**
 Rating Type: **Heavy Duty**
 kW [bhp, mhp] @ rpm
 Advertised Power: **243 [326, 330] @ 1800**

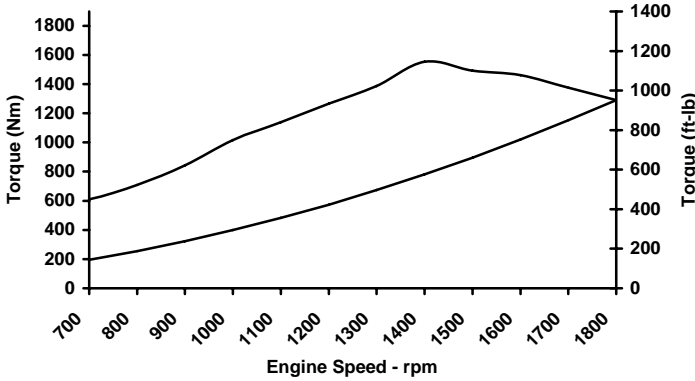
CERTIFIED: This marine diesel engine is certified to the model year requirements of EPA Marine Tier 2 per 40 CFR 94 and conforms with the NOx requirements of the International Maritime Organization (IMO), MARPOL 73/78 Annex VI, Regulation 13 as applicable.

RATED POWER OUTPUT CURVE



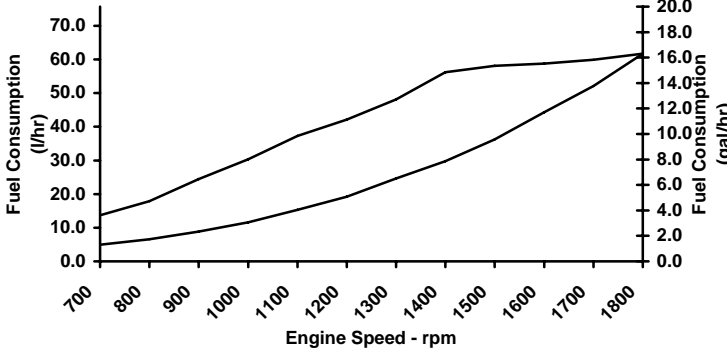
rpm	kw	bhp
1800	243	326
1700	245	328
1600	245	329
1500	234	314
1400	228	305
1300	189	253
1200	159	213
1100	131	176
1000	106	143
900	79	106
800	59	80
700	45	60

FULL LOAD TORQUE CURVE



rpm	N-m	ft-lb
1800	1291	952
1700	1376	1015
1600	1462	1078
1500	1492	1100
1400	1553	1145
1300	1386	1022
1200	1266	934
1100	1139	840
1000	1015	749
900	842	621
800	708	522
700	610	450

FUEL CONSUMPTION - PROP CURVE



rpm	l/hr	gal/hr
1800	61.7	16.3
1700	52.1	13.8
1600	44.3	11.7
1500	36.2	9.6
1400	29.8	7.9
1300	24.6	6.5
1200	19.2	5.1
1100	15.3	4.1
1000	11.6	3.1
900	8.8	2.3
800	6.6	1.7
700	5.0	1.3

Rated Conditions: Ratings are based upon ISO 15550 reference conditions; air pressure of 100 kPa [29.612 in Hg], air temperature 25deg. C [77 deg. F] and 30% relative humidity. Power is in accordance with IMCI procedure. Member NMMA. Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.

Rated Curves (upper) represents rated power at the crankshaft for mature gross engine performance capabilities obtained and corrected in accordance with ISO 15550. Propeller Curve (lower) is based on a typical fixed propeller demand curve using a 3.0 exponent. Propeller Shaft Power is approximately 3% less than rated crankshaft power after typical reverse/reduction gear losses and may vary depending on the type of gear or propulsion system used.

Fuel Consumption is based on fuel of 35 deg. API gravity at 16 deg C [60 deg. F] having LHV of 42,780 kJ/kg [18390 Btu/lb] and weighing 838.9 g/liter [7.001 lb/U.S. gal]

Heavy Duty (HD): Intended for continuous use in variable load applications where full power is limited to eight (8) hours out of every ten (10) hours of operation. Also, reduced power operations must be at or below 200 rpm of the maximum rated rpm. This is an ISO 15550 fuel stop power rating and is for applications that operate 5,000 hours per year or less.

James D. Kehl

CHIEF ENGINEER

Propulsion Marine Engine Performance Data

Curve No. **M-91391**
DS : **4960**
CPL : **8419**
DATE: **26-Mar-09**

Exhaust System¹

Exhaust Gas Flow	/sec [cfm]	660 [1399]
Exhaust Gas Temperature (Turbine Out)	°C [°F]	385 [724]
Exhaust Gas Temperature (Manifold)	°C [°F]	512 [952]

Emissions (in accordance with ISO 8178 Cycle E3)

NOx (Oxides of Nitrogen)	g/kw-hr [g/hp-hr]	6.40 [4.77]
HC (Hydrocarbons)	g/kw-hr [g/hp-hr]	0.08 [0.06]
CO (Carbon Monoxide)	g/kw-hr [g/hp-hr]	0.53 [0.40]
PM (Particulate Matter)	g/kw-hr [g/hp-hr]	0.09 [0.07]

Cooling System¹

Sea Water After Cooled Engine

Sea Water Pump Specifications	MAB 0.08.17-07/16/2001	
Pressure Cap Rating.....	kPa [psi]	103 [15]
Thermostat Operating Range (Start to Open).....	°C [°F]	71 [160]
Thermostat Operating Range(Full Open).....	°C [°F]	81 [178]

Engines with Single Loop Keel Cooling

Coolant Flow to Keel Cooler (with blocked open thermostat).....	l/min [gal/min]	152 [40]
LTA Thermostat Operating Range (Start to Open)	°C [°F]	66 [150]
LTA Thermostat Operating Range (Full Open)	°C [°F]	80 [175]
Heat Rejection to Engine Coolant ³	kW [Btu/min]	211 [12000]
Maximum Coolant Inlet Temperature from LTA Cooler.....	°C [°F]	54 [130]

TBD= To Be Determined

N/A = Not Applicable

N.A. = Not Available

- ¹ Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.
- ² No rear loads can be applied when the FPTO is fully loaded. Max PTO torque is contingent on torsional analysis results for the specific drive system. Consult Installation Direction Booklet for Limitations.
- ³ Heat rejection to coolant values are based on 50% water/50% ethylene glycol mix and do NOT include fouling factors. If sourcing your own cooler, a service fouling factor should be applied according to the cooler manufacturer's recommendation.
- ⁴ Consult option notes for flow specifications of optional Cummins seawater pumps, if applicable.
- ⁵ May not be at rated load and speed. Maximum heat rejection may occur at other than rated conditions.

CUMMINS ENGINE COMPANY, INC
 COLUMBUS, INDIANA

All Data is Subject to Change Without Notice - Consult the following Cummins intranet site for most recent data:

<http://www.cummins.com>